Migration to NetWare 5.1
Accelerates Dell Manufacturing

Editor's Note: Dell Computer Corp. is well-known for having a state-of-the-art e-business infrastructure. What you may not know is that NetWare plays a key role in that infrastructure. In fact, Novell Connection was so surprised at just how large a role NetWare plays, we decided to pass on this information to you. Dell's Power Solutions magazine gave us permission to reprint this article in its entirety.

Dell is also preparing to market NetWare 6 solutions to its customers. To find out what Peter Morowski, vice president of Software Development at Dell's Enterprise Systems Group, has to say about NetWare 6, see "Anxiously Anticipating NetWare 6."

Dell manufacturing facilities run three strategically chosen operating systems on PowerEdge servers and PowerVault storage solutions: Microsoft Windows, Red Hat Linux, and NetWare. Dell is migrating its servers running NetWare 4.x to NetWare 5.1 to increase performance, maintain reliability, and support storage capacities greater than those accommodated by NetWare 4.x. Figure 1 illustrates the uses of NetWare within Dell's manufacturing IT infrastructure. (See p. 32.)

**NETWARE USE IN DELL MANUFACTURING**

Worldwide, Dell has 500 servers running NetWare, with more than 200 of these in the United States. NetWare is typically used for network management, file and print, and as a general-purpose operating system. Dell uses NetWare to perform mission-critical operations in a manufacturing environment where downtime is unacceptable.

Dell chose to use NetWare in its manufacturing environment based on the extreme stability of the system. Companies running NetWare are on PowerEdge servers in demanding environments can benefit from significantly reduced maintenance, downtime, and total cost of ownership.

To meet rigid business requirements, Dell uses two enterprise-capable servers for manufacturing in its factories: the PowerEdge 6300 and PowerEdge 6400. These servers provide enhanced availability features and higher bus speeds to meet Dell's storage-intensive needs. 500 servers support nearly 43,000 client connections in this manufacturing environment.

**A Storage-Intensive Manufacturing Environment**

Dell also chose NetWare 5.1 because of its storage capabilities. The NetWare 5.1 infrastructure supports Dell's requirement for 8 TB storage area network (SAN) configurations. Some of the individual servers provide up to 4 TB of data storage each. While NetWare 4.x limits total storage capacity to 2 TB, NetWare 5.1 can handle storage volumes up to 8 TB with the new Novell Storage Services (NSS) file system. The storage hardware includes internal hard drives of 36 GB or 72 GB. To guarantee maximum availability and reliability, Dell implemented RAID-5 as a fast, reliable storage solution in a mission-critical environment. In addition to internal storage, PowerVault 650Fs and 630Fs expand the SAN environment. Figure 2 shows the PowerEdge servers with platforms that support NetWare. (See p. 32.)

**Advantages of NetWare in a Manufacturing Environment**

NetWare is users praise 5.1 for its high system availability and ease of administration and management. With tens of thousands of units produced every day and just-in-time inventory management, the smallest amount of downtime can quickly disrupt Dell's manufacturing process and increase operating costs.

Higher system performance and reliability increase productivity. Using NetWare 5.1, companies gain the benefits and reliability of Intel-based systems. In addition to securing a stable platform, users can augment the speed gained from migrating to NetWare 5.1 by concurrently upgrading key hardware components and eliminating major bottlenecks. While every system has different bottlenecks, the following hardware components and system characteristics commonly limit performance by creating bottlenecks:

- Network interface cards (NICS) for network peripherals
- Front-side bus, processor speed, and RAM
- Ratio of clients to servers in the network configuration
- Disk configuration
- NetWare software and network configuration

By upgrading both hardware and software, Dell achieved considerable productivity gains in manufacturing. By migrating to NetWare 5.1 and re-architecting the network with best-of-breed hardware components, Dell reduced download times by a factor of three.
NETWARE 5.1 MIGRATION STRATEGIES

There are two ways to migrate to NetWare 5.1 on PowerEdge servers: “in place” and “over the wire.” These two migration methods are outlined below. For best results, Dell recommends that companies work with Dell Technology Consulting for services that can facilitate migration.

“In Place” Migration Lowers Costs

This option involves migrating from NetWare 3.x or NetWare 4.x to NetWare 5.1 by keeping an existing server and upgrading only the operating system. New hardware is not required. Figure 3 shows an “in place” setup. (See p. 32.)

The risks associated with “in place” migration are quite high. Once the migration begins, data is processed and updated to the new NetWare 5.1 system, and files are copied on top of NetWare 3.x or NetWare 4.x. At this point, the user is committed to migration or to back-out plans in the event of a problem. The risk comes from the possibility of incompatibility with existing applications, which can cause significant trouble—data may be lost and the migration may take much longer than expected, with at least one server down for a prolonged period. While back-out plans using tape recovery will work, these too can be risky and take considerable time to implement.

Advantages of “In Place” Migration

• No new hardware costs  

Drawbacks

• Extreme risk; once migration starts, user commits to migrate unless a complete backup has been performed  
• Time-intensive migration  
• Sub-optimal performance gains, as hardware bottlenecks may remain  
• Data loss  
• Server downtime

“Over the Wire” Migration Reduces Risk

“Over the wire” migration uses a new server. This approach offers both the safest way to migrate and the greatest performance gains. The process requires both the old and the new server to be up and running while an administrator on a workstation logs onto both machines and copies the data from the NetWare 4.x server to the NetWare 5.1 server. Figure 4 shows this setup. (See p. 32.)

If any problems arise, the user can return to the previous system, since data has simply been copied to the new system. If the migration is successful, the new server takes over with minimal risk.

To make the migration to NetWare 5.1 even easier, Novell developed a migration utility called the Migration Wizard, which runs on Windows and is available at no cost (http://download.novell.com).

Advantages of “Over the Wire” Migration

• Safest migration path because the original configuration is preserved  
• Optimal gains in performance result from concurrent hardware and software upgrades

DELL/SERVER ASSISTANT EASES NETWARE INSTALLATION

When installing NetWare 5.1 on a PowerEdge server, using Dell Server Assistant (DSA) provides several advantages that make migration easier:

- Server deployment is faster and simpler. With Dell Server Assistant, a server setup takes about 30 minutes, whereas a manual installation may take hours.
- DSA detects hardware components and required drivers (the newest drivers can be found on www.support.dell.com).
- A user-friendly interface allows disk partitioning and RAID setup to be performed effectively and reliably.
- Associated software documentation includes instruction for PowerEdge servers deployed in NetWare environments.

DRAWBACK

- Slightly more costly than “in place” migration
- Higher server availability than “in place” migration
- Data integrity maintained

DELL/NOVELL COMBINATION PROVIDES STABILITY AND PERFORMANCE

The Dell/Novell combination offers incredible stability and performance, and Dell depends on this technology to provide a critical piece of its infrastructure. Dell’s NetWare solution has successfully endured the most rigorous tests during more than a decade of internal use for mission-critical manufacturing processes. The scalability and reliability of Dell’s infrastructure depends on enterprise-capable servers and operating systems. Dell continually seeks out and implements new technology to meet growing and changing business needs, motivating the migration to NetWare 5.1.

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